

AN 1986-255520 [39] WPIDS
 DNC C1986-110297
 TI High temperature corrosion resistant steel in calcium sulphate environment -
 comprised carbon, silicon, manganese, chromium, nickel, and iron.
 DC M27
 PA (SUMQ) SUMITOMO METAL IND LTD
 CYC 1
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High Mn steel comprises, by weight, up to 0.20% C,
 0.1-2.0 % Si, 2.0-7.0% Mn, 14-26% Cr, 8-30%

Ni and the balance substantially Fe. The steel may
 contain up to 0.1% in total at least one Y, REM, Mg or Ca to improve the
 corrosion resistance and/or at least one 0.03-0.40% N, 0.05-1.5
 Ti, 0.05-1.5% Nb or 0.05-1.5% Zr to improve the strength by
 precipitation hardening of carbonitrides. Further, the steel may contain
 up to 3% Mo, up to 3% W, up to 3% V, up to 7% Cu, up
 to 0.5% Al, up to 0.01% B, up to 0.02% P and/or up to 0.05% S.
 Pref., total contents of Cr and Mo is 20% or more.

USE/ADVANTAGE - Used for steel pipes placed in a fluid bed in fluid
 bed boilers. The high temperature corrosion resistance under conditions
 attached

with CaSO4 is improved by the addition of Cr with Mn. The
 addition of Mn is effective to depress the formation of sulphides
 in the steel and improves the corrosion resistance. The additives
 Cr improves the corrosion resistance. The additive Ni
 makes the structure austenitic.

0/0

	≤ 0.2 C
	0.1-2 Si
	2-7 Mn
$\leq 0.1\% \sum \left(\begin{matrix} Y, REM, Mg \\ Ca \end{matrix} \right)$	≤ 0.02 P
	≤ 0.05 S
0.05-1.5 Ti, Nb	14-26 Cr
0.05-1.5 Nb	8-30 Ni
0.05-1.5 Zr	≤ 7 Cu
0.03-0.4 N	0.05-1.5 Nb
	≤ 3 V
$\leq 3\% Mo$	≤ 0.5 Al
$\leq 3\% W$	0.03-0.4 N
$\leq 0.01 B$	0
	<hr/> Fe